



Giving color to health

# Business Brochure

## 2024



The colorful company of  Ferraz Group

## About Us



CDMO



Our Culture



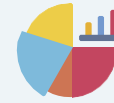
Our Services



Our Story



Ferraz Group



Facts and Numbers



Quality



Social Responsibility

## Products



Classes



Pharmaceutical  
Forms



Cannabis

**RTM**

Ready to  
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Wellcare claims

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**LIPIDcaps™**  
LIPID FORMULATION

**SELFcaps™**  
SELF EMULSIFIED LIPID FORMULATION

**Nature's  
essence™**

## smartPACKAGING

Solid Forms



Liquid Forms



Solid + Liquid Forms



Labelling



# CDMO



**We are more than a Contract Manufacturer.**

**We research. We develop. We create.**

**And we challenge the *Status Quo* everyday.**

# Our Culture



**Innovation. Creativity. Audacity.**

Thriving on out-of-the-box ideas from out-of-the-box teams.



**We envision. We develop. We deliver.**

And we're so much more than a Contract Manufacturer.



**Health. Science. Color.**

Because life is not meant to be lived in black and white.

**We are a new generation of Contract Manufacturing that develops effective and original products, services and technologies, guaranteeing the highest quality in every process.**

**We create solutions that give color to health.**

# Our Services



**Concept** Conception of an innovative idea



**R&D** Full development of products • Pre-formulation studies • Galenic Development



**Stability Tests** Stability studies in accordance with the ICH guidelines



**Production** Scale-up • Validation of manufacturing processes • Batch size scale and industrial scale production



**Quality control** Complete Quality Control Services during every stage of production • Development and validation of analytical methods



**Packaging & Design** Technical and creative support in developing packaging materials



**Regulatory Affairs** Scientific, regulatory and laboratory services applied to the research and development of new products

- Support services for the patenting of formulas, products and technologies
- Product registration for marketing in foreign countries



**Marketing and Communication** Specialized training on the products • Support to the marketing and communication strategy

# Our Story



## Founders (1981)

José Ferraz - Eliza Ferraz



## 2<sup>1a</sup> Generation (1994)

Amílcar Ferraz - Lurdes Ferraz



## 3<sup>a</sup> Generation (2011)

Miguel Ferraz - Daniela Ferraz - Pedro Ferraz

## 1 Mission. 3 Generations. 40 years of Experience.

Labialfarma was established in 1981 and promptly understood how to combine the knowledge about plants and natural ingredients of the 1st Ferraz Generation, with the scientific innovation and entrepreneurship of the 2nd Generation. This mix between the innate wisdom of an idealist and the permanent development of new technological concepts is one of the main reasons of our success. The 3rd Ferraz Generation joins Labialfarma at a time when a real revolution is happening in the way of living life and doing businesses.

The world changes every day, Science progresses rapidly, consumers are increasingly informed and there is a growing concern for health and well-being. Our expertise, disruptive minds and willingness to challenge the *Status Quo* every day have been passed from generation to generation, and the synergy between multidisciplinary, multicultural and multigenerational teams allows us to effectively respond to modern challenges! We stand centered on the present with an original, energetic and colorful approach to health and life!

# Ferraz Group

## Labialfarma

Contract Manufacturing, R&D, Nutraceuticals, Medicines, Medical Devices and Cosmetics

## LiqFillCaps

Contract Manufacturer: soft and hard capsules with liquid filling

## Ferraz Pharma

Contract Manufacturer, Pharmaceutical Development Unit, Animal Health Products, Cannabis-based Products and Wholesale Distribution

## Ferraz Sciencis

Scientific and Regulatory Affairs and Pharmacovigilance

The colorful company of  Ferraz Group

# Facts and Numbers





# Our Quality



GMP: Good Manufacturing Practices



Biological Certification



ISO 13485: Quality Management System for Medical Devices



Food And Drug Administration: US Federal Agency for Public Health



Hazard Analysis and Critical Control Points



HALAL: Products that meet the requirements of the Islamic law



Certified Training Organization

# Social Responsibility



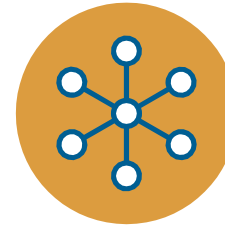
## Commitment to Equality

At Labialfarma we practice the principle of social justice, that is, we defend equal opportunities in recruitment, career development and salaries, welcoming cultural and generational diversity as something really positive. We are proud that 71% of our talent is female and we will continue to celebrate the progress made in expanding gender equality in our company.



## Commitment to the Planet

Our commitment to the Environment starts with the strict evaluation and control of all environmental vectors, including gas emissions, noise, wastewater and solid waste. Over the last year we have increased our recycled waste by 35% and reduced the landfill waste by 10%. We will remain committed to minimizing the environmental impact of our activities and reducing our ecological footprint on the Planet.



## Commitment to the Community

We are the largest employer in the region and we regularly promote initiatives that contribute to the economic and social benefit of the community. We believe that our social responsibility must start in our own community, thus we support social causes and charities and we actively work for a better quality of life of our community.



## Commitment to Development

At Labialfarma, we encourage our staff to pursue personal and professional growth, allowing them a wide range of learning and development opportunities customized to their needs. We support internal initiatives to strengthen relationships and inspire team spirit and we strive every day to value, accommodate and motivate our teams!

# Classes



## Nutraceuticals

Amazing nutrients  
come in many  
forms.

## Medicines

Reliable care.  
Hearty well-being.

## Cosmetics

Spreading the  
wings of  
beauty.

## CCFs

Give back  
some love.

## Medical Devices

Technically  
developed  
to improve life.

# Pharmaceutical Dosage Forms

**Consistently innovative.  
Creatively developed.  
Skillfully manufactured.**



## Solid Dosage Forms

**Convenient.  
Versatile.  
Adaptable.**

- Tablets
- Coated tablets
- Effervescent tablets
- Powders and granules
- Capsules
- Gummies



## Semi-solid Dosage Forms

**Mild.  
Simple.  
Practical.**

- Suppositories
- Ointments
- Creams
- Gels



## Liquid Dosage Forms

**Fluid.  
Flexible.  
Elegant.**

- Emulsions
- Suspensions
- Solutions

# Cannabis

**Our 40 years of experience in the extraction and use of plants grant us extensive knowledge on research and development of new products, including Cannabis-based products.**

Cannabis plant has proven benefits and our Pharmaceutical Development Unit (PDU) is fully equipped to create and develop different pharmaceutical forms, using keen scientific accuracy and Labialfarma's exclusive technologies.

**The best research.  
The best benefits.  
The best for everyone.**

The PDU comprises a galenic laboratory with an area for pilot tests, an analytical laboratory, a microbiological laboratory and climate chambers for stability studies.

The know-how and experience of our multidisciplinary teams ensure scientific and regulatory support for the entire life cycle of Cannabis-based products.

The benefits of Medical Cannabis are recognized worldwide and it is expected that a greater number of people will have access the therapeutic effects of this plant.



# RTM

Ready to Market

## Complete. Timely. Assertive. Ready to enter the market.

The Nutraceuticals Market is continuously growing and consumers are looking for a safe, effective and quick response. Therefore, our clients must be able to rapidly market products that will meet these needs.



### Benefits

#### SAFE

- R&D based on the most recent scientific studies.
- Developed using Labialfarma's technologies.
- Stability tests.

#### COMPLETE

- Include a technical-scientific dossier (TSD).
- Include documentation needed for registration and marketing.

#### EFFECTIVE

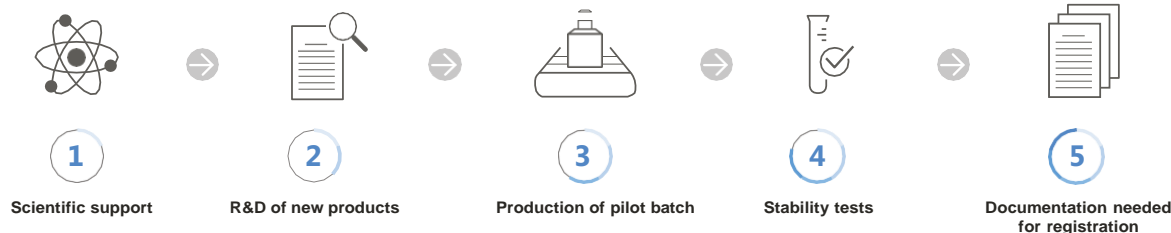
- TSD contains evidence of the product's efficacy.

#### TIMELY

- Competitive advantage by launching a product on the market at the most appropriate time.

RTM are Food Supplements ready to market.

### The RTM development process



RTM are the ultimate strategy to revolutionize your brand's story through unique products.



# Wellcare™

Teas & Infusions

**Aromatic.  
Flavorful.  
Comforting.**

Wellcare teas and infusions are made with pharmaceutical quality and scientific support. Adding up the expertise of our biologists, who appreciate and carefully choose the best plants, to the scientific knowledge of our pharmacists results in an exceptional variety of teas and infusions that have unrivalled scent, flavor and benefits, and that comfort the body and soul.



## Traditional Teas

- Cod. 001.123 White Tea
- Cod. 001.125 Black Tea
- Cod. 001.124 Red Tea
- Cod. 001.110 Green Tea
- Cod. 001.111 Decaffeinated Tea
- Cod. 001 199 Ceylon Tea
- Cod. 001 179 Green Aniseed
- Cod. 001.119 Chamomile
- Cod. 001.129 Horsetail
- Cod. 001.126 Lemon Balm
- Cod. 001.200 Vervain
- Cod. 001.142 Lemon Grass
- Cod. 001.145 Fennel
- Cod. 001.150 Ginkgo Biloba
- Cod. 001.117 Peppermint
- Cod. 001.116 Lemon Verbena
- Cod. 001.181 Blueberry
- Cod. 001 155 Olive Tree
- Cod. 001.137 Rooibos
- Cod. 001.149 Senna
- Cod. 001.115 Linden
- Cod. 001 249 Common Nettle



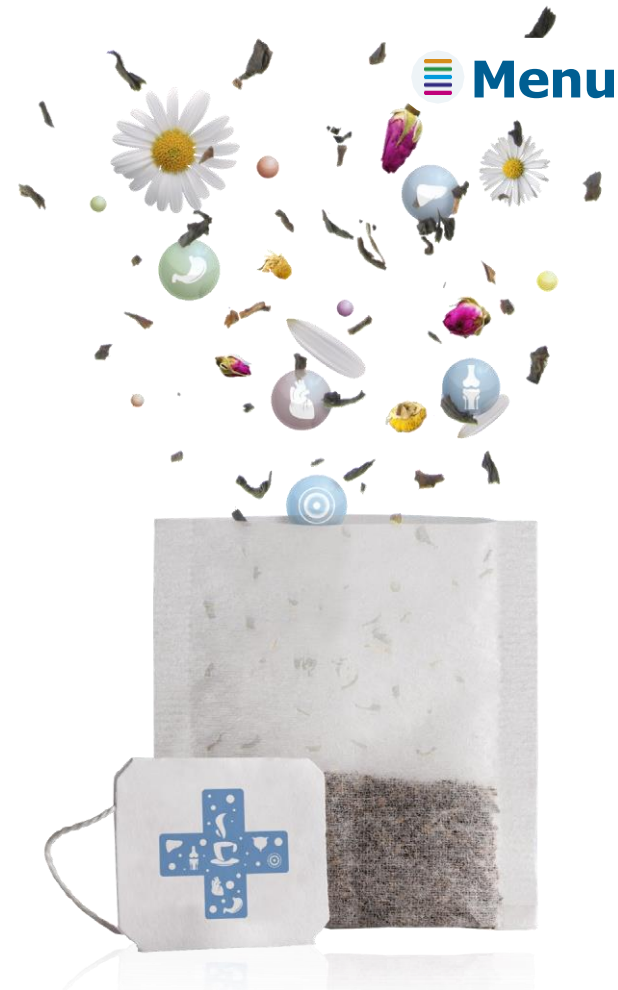
## Organic Teas

- Cod. 003.A01.0 Organic Antioxidant Infusion
- Cod. 003.A05.0 Organic Green & Black Tea
- Cod. 003.A06.0 Organic Green & Mint Tea Infusion
- Cod. 003.A02.0 Organic Digestion Infusion
- Cod.003.115.1 Organic Lime Tree
- Cod. 003.A04.0 Organic Tranquillity Infusion
- Cod. 003.A07.0 Organic Intestinal Infusion
- Cod. 003.A03.0 Organic Respiratory Infusion
- Cod.003.A17.0 Organic Urinary System Infusion
- Cod. 003.118.1 Organic Bitter Orange
- Cod. 003.110.1 Organic Green Tea
- Cod. 003.125.1 Organic Black Tea
- Cod. 003.123.1 Organic White Tea
- Cod. 003.119.1 Organic Chamomile
- Cod. 003.272.1 Organic Artichoke
- Cod. 003.117.1 Organic Peppermint
- Cod. 003.149.1 Organic Senna
- Cod. 003.145.1 Organic Fennel
- Cod. 003.126.1 Organic Lemon Balm
- Cod. 003.158.1 Organic Passionflower



## Functional Teas

- Cod. 002.107.0 Anti-Cellulite
- Cod. 002.A20.0 Antioxidant
- Cod. 002.114.1 Anti-Stress
- Cod. 002.129.0 Hair Skin and Nails
- Cod. 002.104.0 Cholesterol
- Cod. 002.150.0 Weight Management
- Cod. 002.207.0 Depurative
- Cod. 002.248.0 Detox
- Cod. 002.262.3 Diabetes
- Cod. 002.202.1 Digestive
- Cod. 002.191.0 Sexual Enhancement
- Cod. 002.113.0 Hepatic
- Cod. 002.172.0 Laxative
- Cod. 002.108.0 Obesity
- Cod. 002.106.0 Prostate
- Cod. 002.221.0 Renal
- Cod. 002.161.0 Respiratory
- Cod. 002.258.3 Immune System
- Cod. 002.101.1 Tranquilizer
- Cod. 002.268.0 Urinary System



**Multiple benefits.  
Scientifically proven.  
Well-being in a cup.**



Wellcare Claims is a pioneer in the world of functional teas and infusions, being the first range of teas and infusions to include EFSA - European Food Safety Authority approved health claims.

Cod. 004.12435.1  
**HEPATIC BOOSTER**  
CHOLINE contributes to the maintenance of normal liver function.

Cod. 004.12029.2  
**EASY DIGESTION**  
CALCIUM contributes to the normal function of digestive enzymes.

Cod. 004.12436.1  
**SUGAR CONTROL**  
CHROMIUM contributes to the maintenance of normal blood glucose levels.

Cod. 004.12031.2  
**GOOD VISION**  
ZINC, RIBOFLAVIN and VITAMIN D contribute to the maintenance of normal vision.

Cod. 004.12027.2  
**ENERGY BOOSTER**  
VITAMIN B6 and VITAMIN B12 contribute to the reduction of tiredness and fatigue.

Cod. 004.12030.2  
**IMMUNE BOOSTER**  
ZINC, COOPER and VITAMIN D contribute to the normal function of the immune system.

Cod. 004.12433.2  
**LOWER CHOLESTEROL**  
MONACOLIN K from red yeast rice contributes to the maintenance of normal blood cholesterol levels. The beneficial effect is obtained by the daily intake of 10 mg of monacolin K from fermented red yeast rice preparations.

Cod. 004.12026.2  
**ANTIOXIDANT DEFENSE**  
VITAMIN C and ZINC contribute to the protection of cells from oxidative stress.

Cod. 004.12025.2  
**LOSE WEIGHT**  
BIOTIN contributes to normal macronutrient metabolism. VITAMIN B6 contributes to normal protein and glycogen metabolism.

Cod. 004.12028.2  
**STRONGER HAIR, SKIN AND NAILS**  
BIOTIN, SELENIUM and ZINC contribute to the maintenance of normal hair. RIBOFLAVIN, BIOTIN and ZINC contribute to the maintenance of normal skin. SELENIUM and ZINC contribute to the maintenance of normal nails.

Cod. 004.12024.2  
**BONE BALANCE**  
VITAMIN D and ZINC contribute to the maintenance of normal bones.

Cod. 004.12434.1  
**BLOOD CIRCULATION**  
THIAMINE contributes to the normal function of the heart.

Cod. 004.12023.3  
**GOOD NIGHT**  
MELATONIN contributes to the reduction of time taken to fall asleep.



# Tailor-made

**Perfectly sealed.**  
**100% customizable.**  
**0% sugars.**

**Gyummies™** are a very convenient way to take food supplements, especially for those who have difficulties swallowing tablets or capsules.

With delicious flavors, **Gyummies™** can be formulated with different ingredients according to the desired function.

The individual blister packaging guarantees impermeability and prevents contamination.

**Gyummies™** are produced without any added sugars but with lots of flavor!

## Benefits

### SAFE

- Individually packed in blisters for greater stability and less contact with light and oxygen.

### PORTABLE

- Due to their blister packaging, they are easy to carry anywhere.

### CUSTOMIZED

- Entirely customized formulas to meet the individual needs of consumers.

### ATTRACTIVE

- Gyummies™ are very appealing to children and adults due to different colors and shapes.

### PLEASANT TASTE

- Gyummies™ have different and delicious flavors. Palatability helps improve adherence to treatment or supplementation.

# Gyummies™



# Ready to Market

Contact us to know our 24 RTM Formulas!

**Different options.**  
**Science-based.**  
**Perfect timing.**

In the 21st century, timing is everything and it is paramount to have products ready to enter the market and answer clients' needs. **RTM Gyummies** are ready -to- market!

The **24 RTM formulas** are developed with scientific support and target different interests and trends.

**RTM Gyummies** come in 30-day supply bottles and allow varied flavors, shapes and colors!

They are the perfect strategy to launch a product in the perfect timing!

## Benefits

### SAFE

- Developed using Labialfarma's technologies and stability tests.

### MULTIPLE OPTIONS

- RTM Gyummies™ answer different needs, offering sugar-free and pectin options.

### COMPLETE

- RTM Gyummies™ include a technical-scientific dossier (TSD) and documentation for registration and marketing.

### TIMELY

- Offer a competitive advantage by launching a product in the market at the right time.

### PLEASANT TASTE

- RTM Gyummies™ have different and delicious flavors. Palatability helps improve adherence to treatment or supplementation.

# 2Layer™

**Two layers.  
Two times more effective.  
Twice the benefits.**

The bilayer tablets **2Layer™** are an innovative approach to delivering essential nutrients in a convenient and colorful way!

**2Layer™** can have different stages of releasing the actives and different technologies applied in each layer.

Being able to accommodate a quick-release layer and a prolonged-release layer, they offer a unique combination of nutrient absorption.

2 layers, 2 phases, lots of color options!

A combination that improves effectiveness and offers many benefits.



## Benefits

### CUSTOMIZATION

- The bilayer tablets allow colors and formulations to be customized to the needs of consumers.

### DOSAGE OPTIMIZATION

- With a quick-release layer and a prolonged-release layer, the two-phase tablets help to optimize the dosage regimen, reducing the number of doses needed.

### STABILITY

- Active ingredients in distinct layers prevent unwanted interactions and improve product stability, ensuring its efficacy.

### CONVENIENCE

- By combining multiple benefits in a single pill, taking it becomes easier, more efficient and really practical!

# SoftGELiCIOUS™

**SoftGelicious™** are a tasty and very practical way to provide nutrients!

With no need of water, our **SoftGelicious™** are especially designed to be chewed and swallowed in an easy and comfortable way.

Using a delicious liposoluble casing, fat-soluble actives can be carried ensuring a fast and adequate absorption.

**SoftGelicious™** uses innovative formulas to give food supplements more flavor, achieving full effectiveness of the actives and an amazing user experience!

**Easy administration.  
Fast absorption.  
A world of flavors.**



## Benefits

### EASY TO ADMINISTER

- Chewable and easy to swallow.

### FAST ABSORPTION

- They dissolve in the mouth, allowing the ingredients with physiological action to be faster absorbed by the body.

### GREATER STABILITY

- SoftGelicious™ grant protection from oxygen, humidity, light and other external factors, preserving the effectiveness of the ingredients.

### FLEXIBILITY AND CUSTOMIZATION

- SoftGelicious™ can be formulated to deliver precise doses of ingredients, allowing easy customization of doses according to individual needs.

### IRRESISTIBLE TASTE

- A wide variety of delicious flavors.



## QNP™ - Quantified Nitrogen Protection

A unique technology entirely developed by Labialfarma, consisting in replacing the air inside the capsules, sachets, bottles, ampoules and blisters with a nitrogen protective atmosphere.

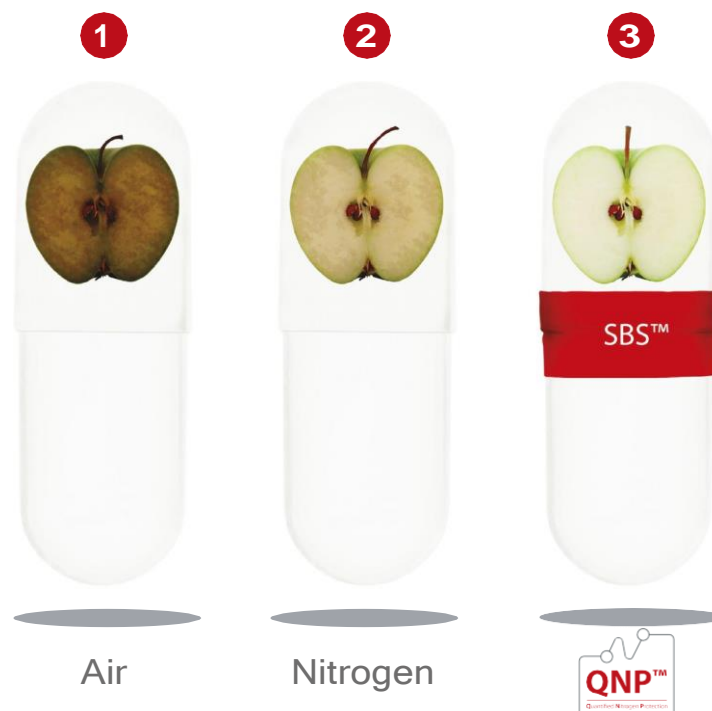
**QNP™** technology guarantees that organoleptic features are kept, products stability is improved, and shelf life is increased.

### A unique technology

**QNP™** is different from the traditional nitrogen atmosphere because:

- It controls the amount of injected nitrogen
- It measures the amount of nitrogen that remains inside the pharmaceutical dosage forms and/ or inside the primary packaging.

**Preserved in Quantified Nitrogen.  
Secured atmosphere.  
Revolutionary technology.**



## Main steps of QNP™ technology

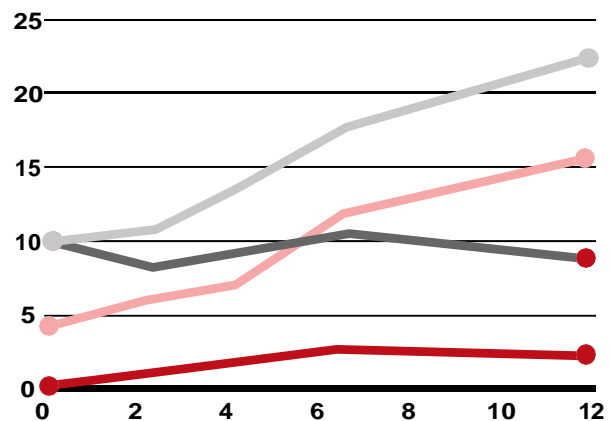
- Determining the amount of nitrogen to be injected, taking into account the available volume, nature and concentration of active ingredients, to ensure the creation of an effective protective atmosphere.
- Controlled injection of nitrogen in the predetermined amount.
- Final quantification of nitrogen injected to confirm it complies with the predetermined amount.

GRAPHICS WITH QNP™ TECHNOLOGY



**GRAPHICS WITH QNP™ TECHNOLOGY**

**REAL CONDITIONS  
(25°C] 60% HR}**



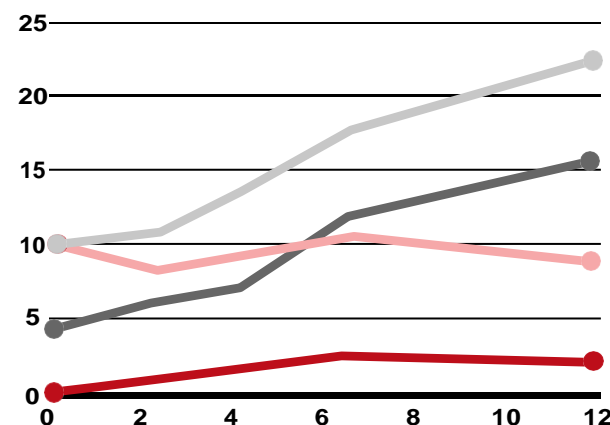
**Peroxide Value (MEQQç/ KG)**

Traditional atmosphere **QNP™**

**Anisidine Index**

Traditional atmosphere **QNP™**

**ACCELERATED CONDITIONS  
(40°C] 75% HR}**



**Peroxide Value (MEQQç/ KG)**

Traditional atmosphere **QNP™**

**Anisidine Index**

Traditional atmosphere **QNP™**

# SBS™

**Sealed benefits.  
Impenetrable protection.  
Customizable exterior.**

Sealing technology that uses a gelatin band system to close hard capsules by joining the two parts of the capsule.

**SBS™** guarantees impermeability, no leakage and, consequently, improves product stability.

**SBS™** can be applied on hard capsules with liquid or semi-solid filling - LiqFillCaps™ and on hard capsules with solid filling- SBCaps™.

## Band all your Capsules

An **inviolability** and **security seal**



### Benefits

- Guarantees imperviousness
- Decreases permeability to oxygen
- Prevents capsules from opening during the packaging process and during swallowing
- Uses different colors that allow consumers to better differentiate products and doses
- Guarantees the inviolability of capsules
- Allows customization of capsules as a marketing key differentiator
- Enables the use of QNP™ - Quantified Nitrogen Protection - technology and, consequently, improves product stability and shelf life.



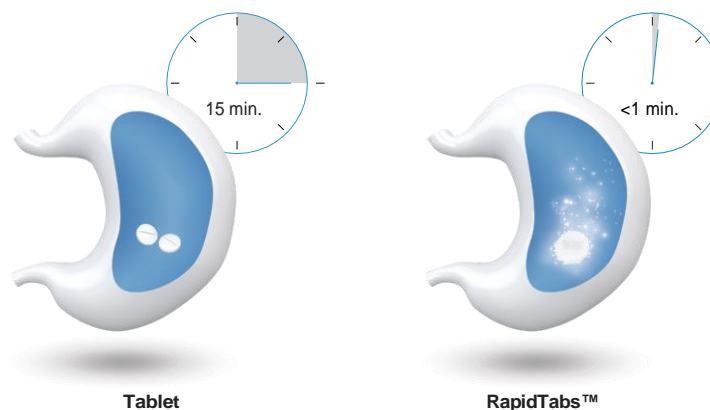
## What are RapidTabs™?

RapidTabs™ are fast<sup>2</sup> disintegration<sup>1</sup> tablets, which means, they have the ability to quickly disintegrate in the stomach, right after the oral intake.

1- Disintegration is the first physical process that occurs in a tablet after being in contact with organic fluids or water, and before dissolution.

2- By definition, fast disintegration tablets have a disintegration time below 1 minute.

**Rapid absorption.  
Rapid disintegration.  
Rapid action.**



**Because every minute counts.**

## Benefits

- Rapid disintegration in the stomach
- Rapid absorption
- Rapid effect
- They can be taken dissolved in water

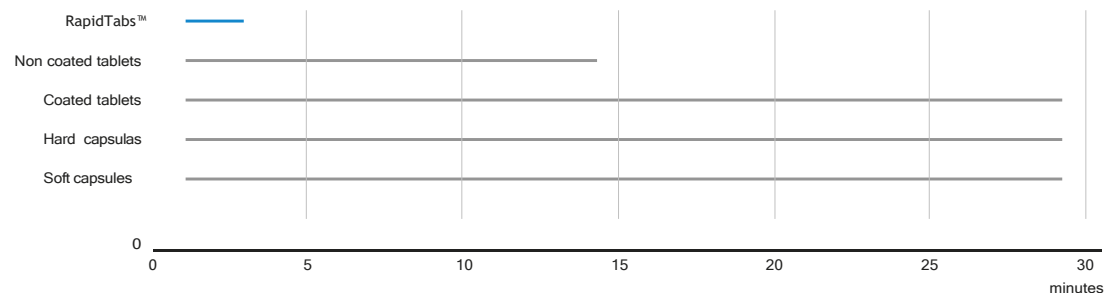
## RapidTabs™ Mechanism of Action

RapidTabs™ combine disaggregating ingredients that accelerate the release of the active principles and promote a faster onset of action. This mechanism consists of 2 steps:

- 1 RapidTabs™ rapidly absorb gastric fluids as soon as they reach the stomach, expanding and disintegrating immediately;
- 2 Rapid dissolution of the active principles - Fast onset of action



## RapidTabs™ Disintegration Time VS Traditional Solid Forms Disintegration Time



# COVERGEL<sup>®</sup>•PRO<sup>™</sup>

**A special cover for soft gels.  
Advanced protection.  
The perfect coating.**

## CoverGel Pro<sup>™</sup>

Optimized gelatin that provides extra tightness to soft capsules by reducing their sensitivity to temperature and humidity.

In addition, **CoverGel. PRO<sup>™</sup>** has minimal interaction with the contents of the soft gels.



## CoverGel - MR

Modified gelatin especially suitable for products that may cause gastroesophageal discomfort (e.g., fish oils) and / or may be degradable by the gastric juice.





**An exclusive technology.  
Perfectly stable.  
Exceptionally available.**

**Hard and soft capsules  
with SELF filling.**

Hard capsules and soft capsules with liquid or semi-solid contents based on self-emulsified formulations (Self Emulsified Lipid Formulation- SELF). **SELF Caps™** offer a high potential for the administration of hydrosensitive compounds (which degrade in the presence of water), resulting in a significant increase in the bioavailability of the active ingredients.

### Benefits

- Fast onset of action
- Increased absorption of active ingredients
- Protection of water-sensitive active ingredients
- Optimization of oral bioavailability
- Enhanced effectiveness
- Improved stability
- Use of QNP™ and SBS™ Technologies



**Especially  
designed to  
protect the  
inside.  
Naturally.**

**Hard capsules and soft  
capsules with LIPID filling.**

**LIPID Caps™** are hard capsules and soft capsules with liquid or semi-solid contents based on lipid solutions or suspensions.

### Benefits

- Fast onset of action
- Lower gastric aggression
- Enhanced absorption of lipophilic compounds
- Improved stability
- Use of QNP™ and SBS™ technologies

# Nature's essence™

The same way flavor is so essential to food, a pleasant aroma is essential in some supplements.

Our **Nature's Essence™** technology allows you to flavor liquid, solid and semi-solid pharmaceutical forms, providing an amazing user experience!

**Nature's Essence™** is inspired by scents offered by Nature which improve the odor of specific ingredients, such as fish oils.

Do you prefer vanilla, strawberry or chocolate? The different scents allow you to create multiple options that best fit your taste! Get ready for a vibrant aromatic experience!

## Flavoring technology. Inspired by Nature. An ode to the senses.



### Benefits

#### GREATER ACCEPTABILITY

- Some supplements have a distinctive odor due to the substances used. By masking these odors with Nature's Essence™, product acceptance is increased, encouraging its use, and obtaining the desired benefits.

#### ENGAGING USAGE

- Irresistible aromas enhance the users experience.

#### ADJUSTABLE APPLICABILITY

- With Nature's Essence™ technology, it is possible to flavor both coated tablets and softgels.

#### VARIETY AND CUSTOMIZATION

- Natural, synthetic or semi-synthetic scents offer a variety of options, customizable to the taste of consumers.

#### UNIQUE SENSORY EXPERIENCE

- Aromas can trigger positive associations and enhance the sensory experience during product consumption.



**Double performance.  
Absolute convenience.  
Twice the efficacy.**

**DUAIPACK™** is the innovative solution that allows you to supply two solid pharmaceutical forms in a double alveolus in the same blister. This provides better stability of the ingredients for greater efficacy and extra convenience, since the two forms are released from the alveolus simultaneously, preventing confusion and missed doses.



## Benefits

### BETTER STABILITY

- Prevents interactions among active ingredients since they can be placed in two different dosage forms.

### BETTER EFFICIENCY

- Enables the use of higher doses of active ingredients, which means more effectiveness by having two different dosage forms.

### INCREASED SAFETY

- Reduces intake errors and omissions which could jeopardize the product's efficacy.

### CONVENIENCE

- Reduces daily intakes.
- Easy to carry due to its tiny size and the possibility to detach single doses.
- Easy to use: the two dosage forms come out simultaneously.

### INNOVATION

- Unique, attractive and modern presentation.

### COMMUNICATION POTENTIAL

- Allows to print on the back side of the blister.
- Enables the use of COLoRPACK™ technology.

# TRILiSTER™

**3 dosage forms in 1 blister.  
3 times more convenient.  
Much more effective.**

TRILiSTER™ is an innovative technological concept of primary packaging designed for solid pharmaceutical forms, based on a three units matrix.

TRILiSTER™ allows to combine three different products, three identical products or any other desired combination. It provides a better efficacy and convenience since all three products are released from the alveoli simultaneously.



## Benefits

### BETTER STABILITY

- Prevents interactions among active ingredients since they can be placed in three different dosage forms.

### BETTER EFFICIENCY

- Enables the use of higher doses of active ingredients, which means more effectiveness by having three different dosage forms.

### INCREASED SAFETY

- Reduces intake errors, swaps and omissions which could jeopardize the product's efficacy.

### CONVENIENCE

- Decreases daily intakes.
- Easy to use: the three dosage forms come out simultaneously.

### INNOVATION

- Unique, attractive and modern presentation.

### COMMUNICATION POTENTIAL

- Allows to print on the back side of the blister.
- Enables the use of COLoRPACK™ technology.

# TRENDyPACK™

smartPACKAGING

**Communication beyond words.  
Original presentation.  
Memorable effect.**

**TRENDyPACK™** introduces a distinctive wide range of packaging materials that share a sophisticated design.

By adopting different forms, **TRENDyPACK™** ensures a distinctive brand positioning by being able to convey your message through the packaging design - a picture is worth a thousand words!



## Benefits

### MODERN DESIGN

- Guarantees a differentiated product, capable of leveraging brand communication.

### COMMUNICATION BEYOND WORDS

- It allows to expand the communication of the product's concept to the design of the packaging.
- Enables the use of COLoRPACK™ technology.

### INNOVATION

- Unique, attractive and modern presentation.

# COLORPACK™

**Solutions in a Rainbow.**  
**A powerful way to tell your story.**

Colors are serenity,  
happiness and energy.  
They are emotions!  
They are sensations!

**Colorpack™** is a technology that offers the possibility of using colors as a communication tool.

**Colorpack™** can be used to color any blister and inspire the target customer.



## Benefits

### CUSTOMIZATION

- Easy to identify the product.
- Unique colors for every client.
- An original combination of colors between the product and the blister.

### POWERFUL EFFECT

- Colors cause different effects and reactions on the brain and may influence consumers.

### EMOTION

- Inspiring colors that tell your story.
- Colors have an undeniable power of attraction.



## Showcase the best features of your samples.

**MONoPACK™**,  
is a type of secondary  
packaging designed for  
packing one-blister  
products in a creative  
and attractive way.

Create a surprising  
effect when distribut-  
ing your samples!  
**MONoPACK™** delivers  
an impactful communi-  
cation!



### Benefits

#### ATTRACTIVE

- Allows creativity without limits. Any shape. Any color. Design versatility is the key benefit of MONoPACK™.

#### AFFORDABLE

- The perfect and affordable packaging solution for one-blister products.

#### PRACTICAL

- A single system that includes 3 elements: packaging, label and leaflet. It's a "three in one"!



**Sometimes simpler is better.  
Intuitive in every way.  
Functional on every day.**

**STiCKPACK**<sup>™</sup>  
is a type of primary  
packaging as a sachet  
especially developed for  
solid pharmaceutical  
forms like powders and  
granules.

It is ideal for single  
doses.



## Benefits

### EASY-TO-USE

- It has an easy opening and an intuitive use.
- It is ideal for monodoses.

### FLEXIBILITY

- Allows different sizes of sachets depending on the content.

### PRINTING

- Allows a high-quality printing in a longitudinal design.

### AFFORDABLE

- Saves about 1/3 of the cost when compared with traditional sachets.

### PORTABLE

- Easy to carry due to its small size and shape.



# CLARBLIST™

smartPACKAGING

**ClearBlist™** is an innovative and 100% recyclable blister packaging!

Developed from a sustainable standpoint, **ClearBlist™** is manufactured using fully recyclable materials and can be easily recycled and re-integrated into the production cycle.

**Commitment to sustainability:** Sustainable products have significant environmental benefits, reducing waste and the impact on the environment.

**Commitment to consumers:** Transparency is key! Full transparency from the choice of materials to the blister itself! **ClearBlist™** is completely transparent allowing full visualization of capsules or tablets.

**100% transparent.**  
**100% recyclable.**  
**100% committed to the environment.**



## Benefits

### SUSTAINABILITY

- 100% recyclable, it contributes to reducing the use of natural resources and minimizes the amount of waste discarded in the environment.

### EASY IDENTIFICATION

- 100% transparent: allows consumers to easily identify the type of capsule or tablet and verify that the contents are intact.

### TRUST AND SAFETY

- The possibility to clearly view the contents of the blister gives consumers a sense of confidence and security.

### COMMUNICATION POTENTIAL

- The transparency of the blister also allows additional information, such as logos, symbols or warnings, directly on the blister, improving communication with the consumer.

### ENVIRONMENTAL RESPONSIBILITY

- Promotes sustainable business practices meeting consumer expectations regarding the environment.



**Charismatic singularity.  
Reinvented tradition.  
Simplicity that works.**

**SINGLEePACK™**  
is an innovative system  
of primary packaging  
with advantages in  
product stability.



## Benefits

### BETTER STABILITY

- Uses opaque material for photosensitive products that ensures greater protection from light than traditional glass.
- It is thicker and more resistant than conventional options - it will not break!
- Offers the possibility of using QNP™ technology.

### CONVENIENCE

- Easy to take.
- Easy to carry due to its small size and the possibility of detaching every dose.
- Easy to use: the opening of the ampoule uses Open-Flex technology.

### INNOVATION

- Unique, attractive and modern presentation.

### COMMUNICATION POTENTIAL

- Enables customizable prints on both sides:
  - 1) on the front of the ampoule
  - 2) on the back of the blister, using a high quality printing.

# UNiDOSPACk™

smartPACKAGING

**Small in size. Big on freedom.  
Good ideas work every time.**

The UNiDOSPACk™ is a 70 mL bottle designed for packing formulations that can be taken full strength, like shots, or diluted.

**UNiDOSPACk™**  
is the real bottle on the go!



## Benefits

### PORTABLE

- Due to its compact size, It is easy to carry anywhere.

### DAILY INTAKES

- Ideal for once a day products.

### VERSATILE

- Compatible with TRiPACK™ technology, amplifying its benefits.



**Exclusive.**  
**Distinctive personality.**  
**Passionate shape.**

It is a type of primary packaging for liquid formulations.

**Picasso™** bottle has an exclusive and differentiating shape that gives it an original and unique personality!



**PICASSO**

125/ 250/ 500/ 1000<sub>ml</sub>

## Benefits

### DISTINCTIVE FIGURE

- Original and elegant format.
- Unique and exclusive design.

### ECOLOGICAL

- Made with recyclable material.

### CONVENIENT

- Resistent material.
- Possibility of using the TRIPACK™ technology.

### HANDY

- Dosing cup.
- Ergonomic shape.

# FUSiONPACK™

smartPACKAGING

**Fundamentally  
inGenius.  
Different dosage  
forms living in  
perfect harmony.**

**FUSiONPACK™** is the innovative primary packaging solution that fuses two pharmaceutical forms in the same blister. With **FUSiONPACK™** an ampoule with a capsule or tablet can be combined in a single blister.

**FUSiONPACK™** sets a compelling advantage to the competition!



FUSiONPACK™

5<sub>mt</sub> / 10<sub>mt</sub> / 15<sub>mt</sub>

## Benefits

### BETTER STABILITY

- Separating the active ingredients into two different pharmaceutical forms prevents possible interactions.
- This material is thicker and more resistant than conventional options and it can be opaque providing greater protection from light.
- Offers the possibility of using QNP™ technology in both dosage forms.

### GREATER EFFICACY

- By combining two pharmaceutical forms in the same blister, the concentrations of the active substances can be increased to more effective doses.

### INCREASED SAFETY

- Reduces dosing errors, preventing mistakes and missed doses that could compromise the activity of the product.

### CONVENIENCE

- Easy to take.
- Easy to carry due to its small size and the possibility of detaching a single dose.
- Easy to use:
  - 1) use of Open-Flex technology to open the ampoule
  - 2) use of Peel- Off system to remove the capsule/ tablet.

### INNOVATION

- Unique, attractive and modern presentation.

### COMMUNICATION POTENTIAL

Allows customizable prints on both sides:

- 1) on the front of the ampoule and in the blister of capsules / tablets
- 2) on the back of the blister, using a high quality print.



**Inspirational design.  
Adaptable shape.  
Environment-friendly.**

TRiPACK™ is a secondary packaging with the ideal features: it is versatile, economical, attractively designed and ecological.

TRiPACK™ was conceived and developed to adapt to any need that your product may require.



## Benefits

### AFFORDABLE

- TRiPACK™ offers significant savings by including three different functions in the same package: box, label and Information leaflet. It's a "three in one" product.

### ATTRACTIVE

- TRiPACK™ is printed in polychrome with high quality printing, that enhances the product message.
- Its shape can actually benefit the way it is printed.

### SAFE

- It's not only a smart packaging but also a tamper evident one.

### PRACTICAL

- It is a three in one product, meaning all information is available in a single system!
- Suitable for every type of bottles.

### ECOLOGICAL

- TRiPACK™ is recyclable and environmentally friendly - it can reduce production costs and waste of raw materials, like paper.



**TuBEPACK™** is a concept that combines the graphic quality of a printed tube with the cost effectiveness and economic value of using labelled tubes.

**TuBEPACK™** technology is an advanced labelling process that consists of applying a label with special features, that will grant the tubes an amazing quality.

**Limitless options.  
Extraordinary prints.  
Perfect finishings.**



## Benefits

### FLEXIBLE

- Allows the use of different sizes and label formats, partially or totally wrapping the tube.

### HIGH GRAPHIC QUALITY

- It grants a perfect finishing and superior graphic quality when compared to printed labels, since it can use metallic glitters and special finishes with different textures.

### SAFE

- Use of Flip Top Tamper Evidence cap system that guarantees the inviolability of tubes.

### AFFORDABLE

- Minimum order quantities can be adjusted to meet the needs of the customer without additional costs.

### VERSATILITY

- TuBEPACK™ allows to easily replace text and images without having to wait the time that traditional printed tubes require.



# Thank you!

## PL.01

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## PL.02

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